

# Project “Zimbi”

A PV/Diesel Hybrid Power Case Study



**CRONIMET - MINING  
POWER  
SOLUTIONS**

**OPERATING  
WORLDWIDE**



**CRONIMET Mining AG is Mining >>> Processing >>> Trading >>> Energy**

1. **CRONIMET Mining Group**
2. Innovative Trade Finance: Commodity Energy Swap
3. Case Study “Zimbi” – PV/Diesel Hybrid Power
4. Contact

# CRONIMET Mining Group

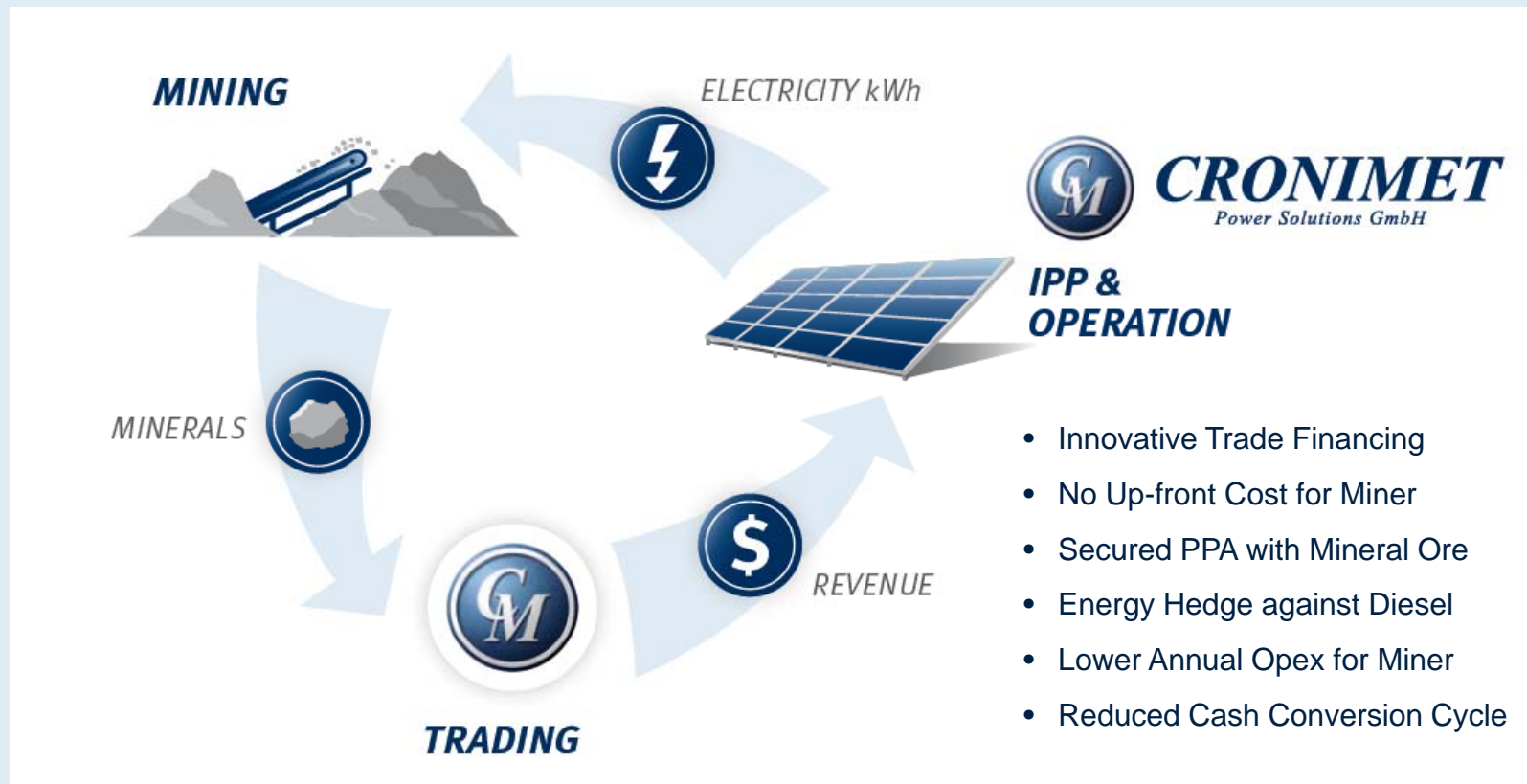
Intro



1. CRONIMET Mining Group
2. **Innovative Trade Finance: Commodity Energy Swap**
3. Case Study “Zimbi” – PV/Diesel Hybrid Power
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## Innovative Trade Finance

Commodity for Energy Swap



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## Case Study – “Zimbi”

Chromite Mine in South Africa



“We sought immediate diesel reduction and demanded lower opex”

Moritz Hill, Director, CRONIMET Chrome South Africa (Pty.) Ltd.

Chromite Mine, South Africa



CRONIMET Chrome South Africa (Pty.) Ltd.

Location and Deposit	North Western Bushveld complex, 250 km NW of Johannesburg
Size	2,444.2 ha
Resources	5.6 Mt LG 6 and MG with 38% Cr <sub>2</sub> O <sub>3</sub> (opencast) 33.0 Mt LG 6 with 43.6% Cr <sub>2</sub> O <sub>3</sub> (underground)
Mining Right	30 years (granted in March 2010)
Processing	Up to 40 ktpm (opencast) By developing the underground mine up to 90 ktpm
Products	Mining Product: Chromium ores and concentrates
Energy Resource	Captive Diesel Fired Generators / Photovoltaic Hybrid
Energy Consumption	1.6 MVA

## Case Study – “Zimbi”

PV/Diesel Hybrid System (Thabazimbi)



### Thabazimbi PV Diesel Hybrid Plant

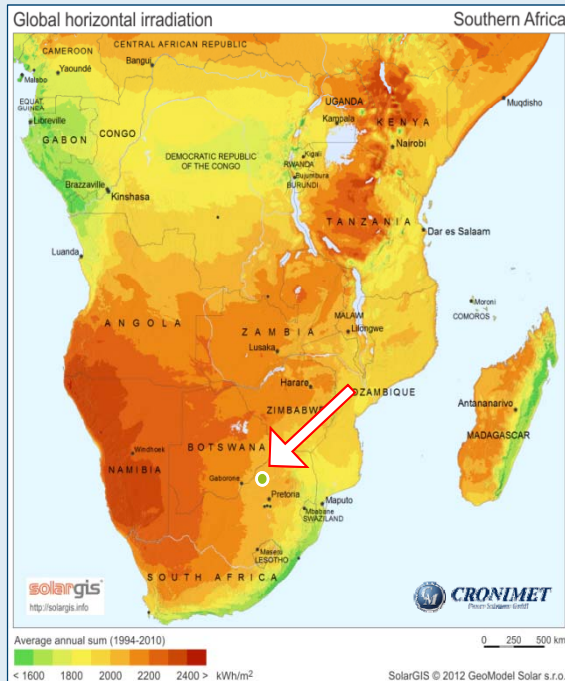
Location:	South Africa
Installed Diesel Power:	<b>1.6 MVA</b>
Voltage:	525V
Annual Diesel Burn (Liters)	1.9 million liters/yr
Annual Diesel Fuel Cost	\$ 2.18 million/yr
Installed PV Power:	<b>1 MW</b>
PV Penetration Ratio:	60%
Annual PV Energy p.a.:	1,800,000 kWh
Ratio of PV to Total Energy:	up to 30%
<b>Annual Diesel Savings:</b>	<b>450,000 liters</b>
Planning, Development & Financing:	Three Months
<b>Construction:</b>	<b>Three Months</b>
Commissioning:	November 2012

**From Concept to Commissioning  
in 6 Months**



# Case Study – “Zimbi”

## Planning



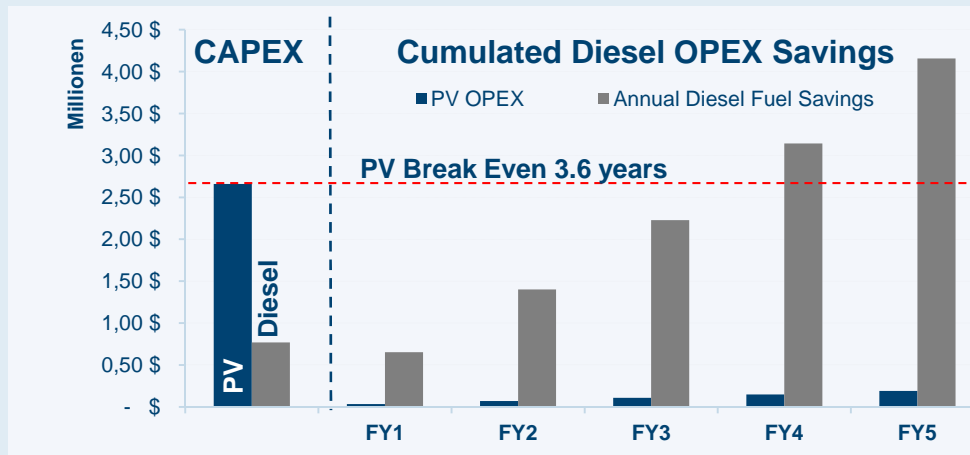
Solar irradiation energy yield (per year):	1850 kWh/kWp
1 MW of Photovoltaic (97% Availability)	x 1000 kWp
<hr/>	
<b>Total Annual Electricity from PV</b>	<b>1,800,000 kWh</b>
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Genset Efficiency Ratio (1/4 liter = 1kWh)	x 0.25
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<b>Annual Diesel Savings (liters)</b>	<b>450,000 liters</b>
Cost of Diesel / liter (2012)	x \$ 1.15 / liter
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<b>Annual Diesel Savings (\$\$\$)</b>	<b>\$500,000</b>
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<b>PV Plant Expense (CAPEX)</b>	<b>\$2.66 million</b>

# Case Study – “Zimbi”

Planning - Financial Feasibility



## Simple PV Break Even vs. Diesel Operating Costs

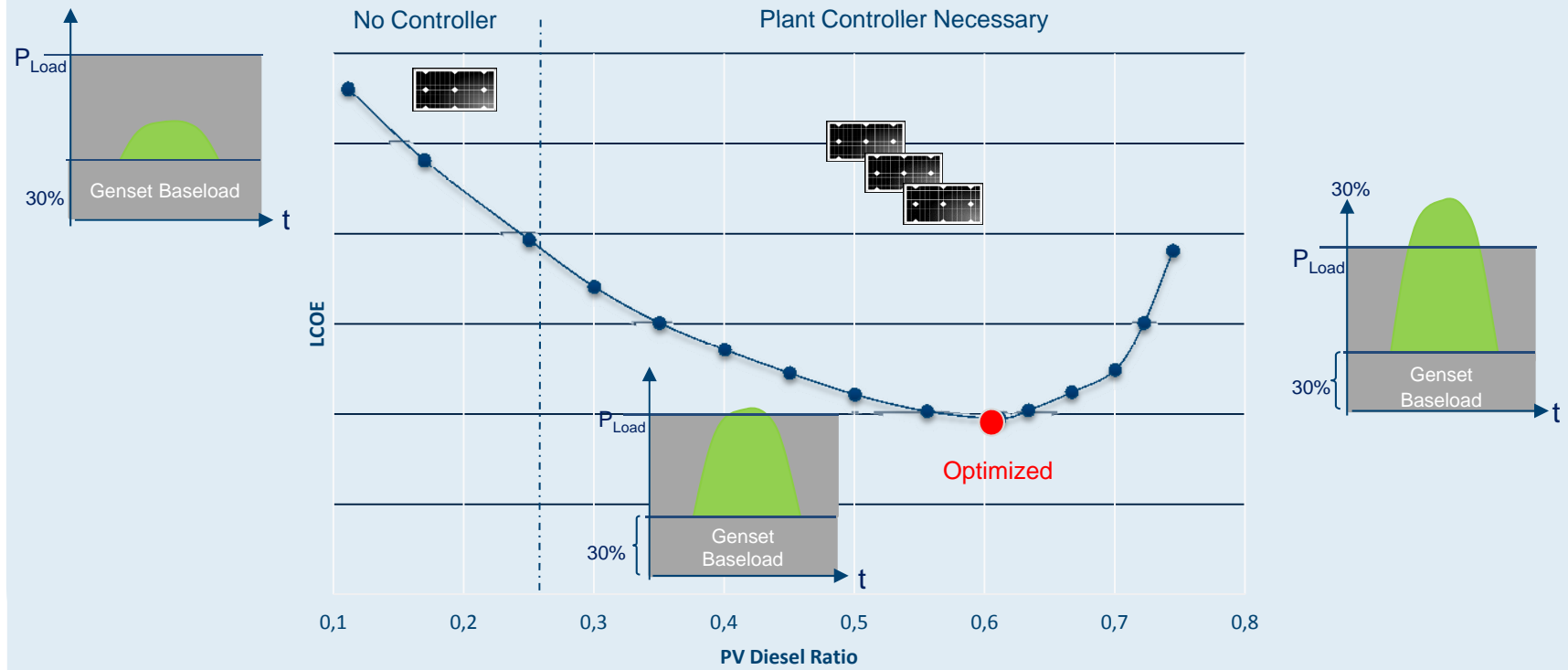


- Diesel gensets 2 x 800 kVA
- PV Plant 1000 kWp
- CAPEX \$ 2.66 million
- O&M 1% of CAPEX
- Diesel Price<sub>(2012)</sub> \$ 1.15 / liter**
- Diesel Inflation p.a. 12%

**Breakeven in just under four years!**

# Case Study – “Zimbi”

Planning – Optimal PV Penetration



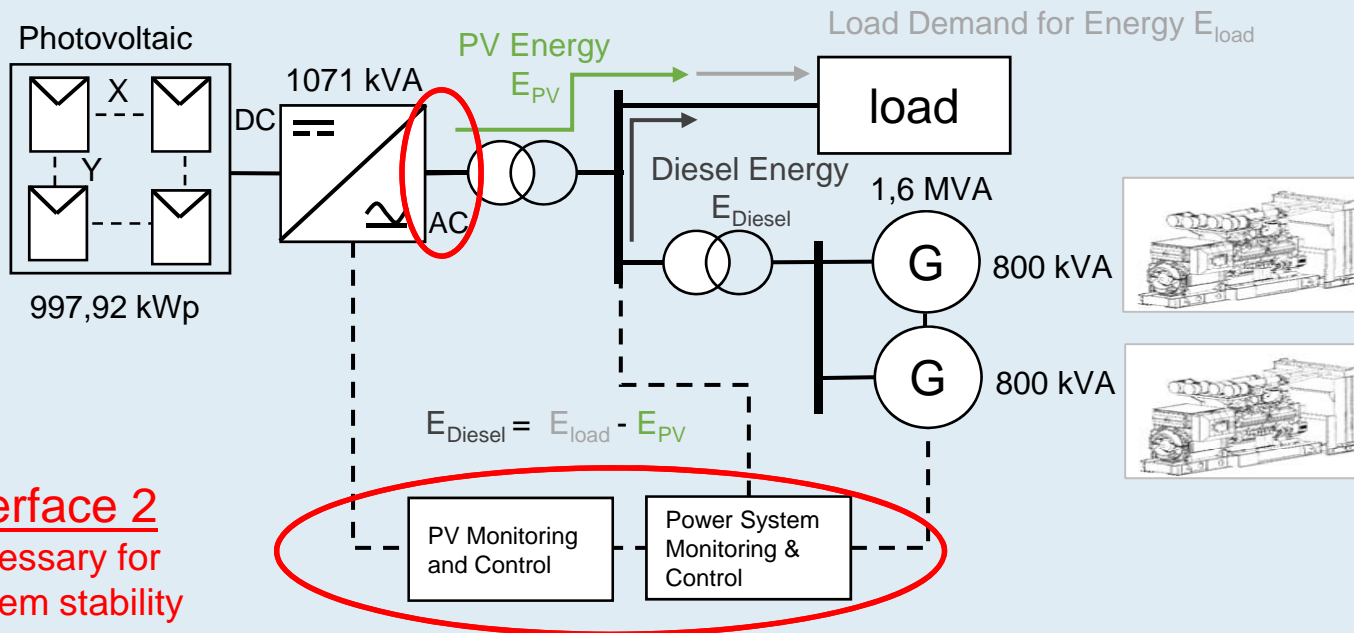
# Case Study – “Zimbi”

Planning - System Analysis



## Interface 1

Industry proven grid connection: > 30GW in Germany alone



**Interface 2**  
Necessary for system stability

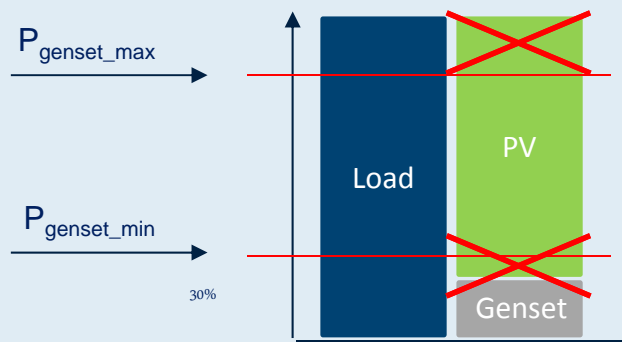
# Case Study – “Zimbi”

## Planning - System Analysis

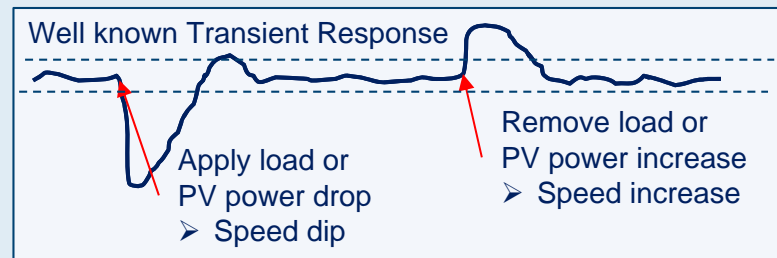


### Static System Analysis

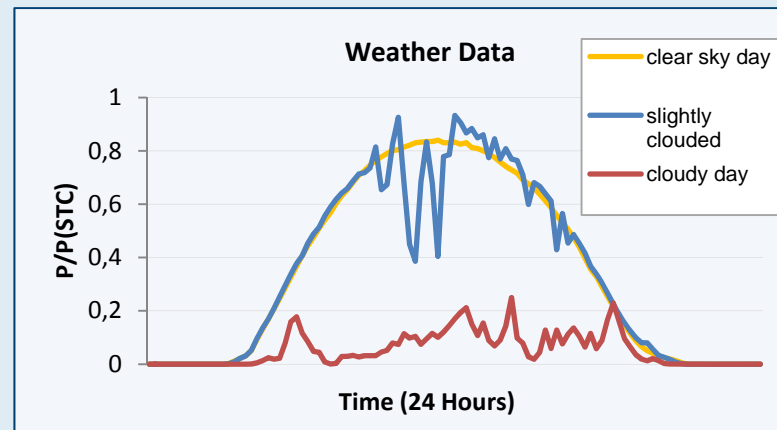
- PV must not influence system stability
  - Sufficient Spinning reserve
- PV must not damage the Diesel Generator
  - Base Load of 30% at all times



### Dynamic Behavior of Diesel Power System



### Dynamic Behavior of PV Power Plant

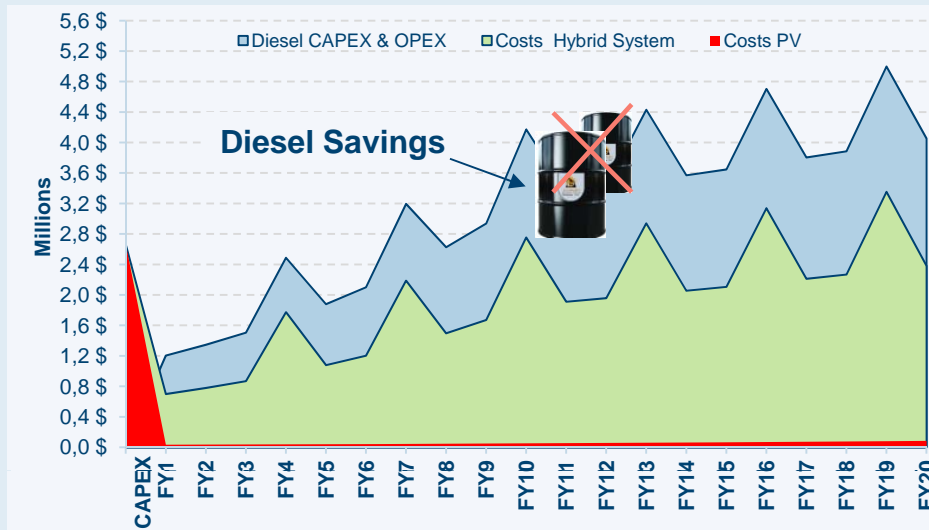


# Case Study – “Zimbi”

Financing – Discounted Diesel Savings Analysis



## Annual Day-time Energy Cost Savings



## Key Value Drivers

Total Annual Litres	1,900,000
Total Annual Daytime Litres	1,051,200
Diesel Price/Litre (Year 1)	\$ 1,15/L
Annual Diesel Inflation	12%

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PV Investment (CAPEX)	\$ 2.66 million
PV Plant Operating (Year 1)	\$ 34,000
Annual Diesel Savings	450,000

Plant Operating Life 20-years

NPV @ 15% Discount Rate: \$ 3,150,000

**NPV of Diesel Savings = \$ 3 million**

# Case Study – “Zimbi”

Construction & System Integration



**Step 4  
Comissioning**

//Handover

// Documentation

// Final Acceptance Test

// Electrical Testing

// Connections

**Step 3  
El. Installation**

// AC/DC Wiring

// Mounting

**Step 1  
Logistics**

// Procurement

// Shipping

// Customs

// Site Preparation

// Foundations

**Step 2  
Construction**

1 week

8 weeks

3 weeks

3 weeks

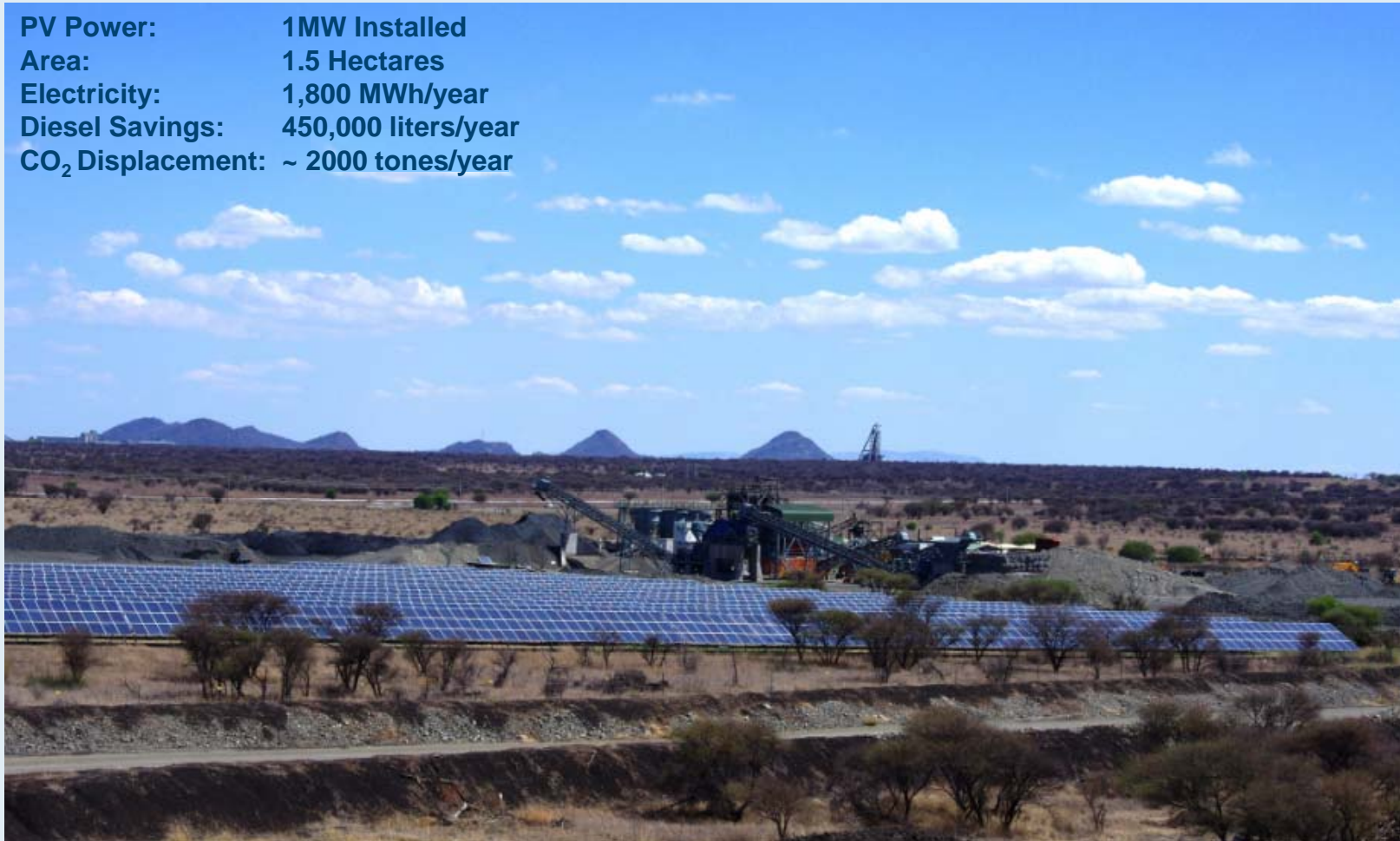
**Onsite System Integration Period of Two Months**

## Case Study – “Zimbi”

Completed 1 MW PV - 1.6 MWA Diesel Hybrid Power System



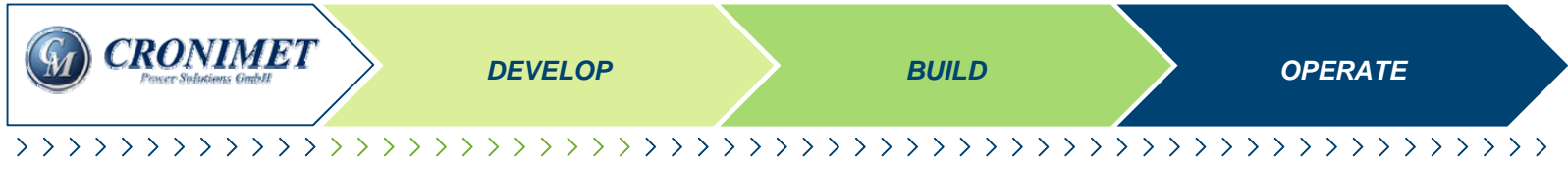
**PV Power:** 1MW Installed  
**Area:** 1.5 Hectares  
**Electricity:** 1,800 MWh/year  
**Diesel Savings:** 450,000 liters/year  
**CO<sub>2</sub> Displacement:** ~ 2000 tones/year



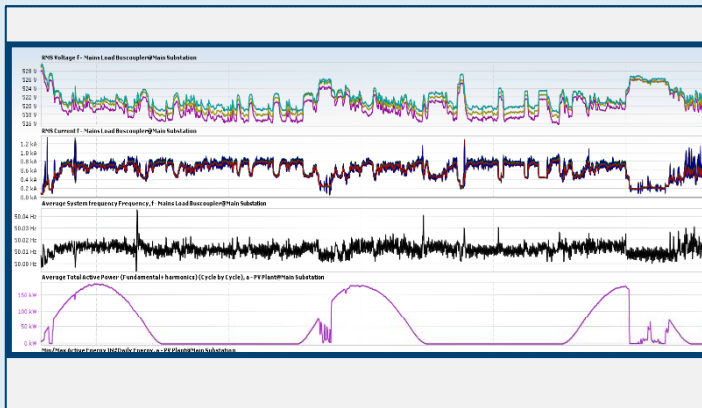


# Case Study – “Zimbi”

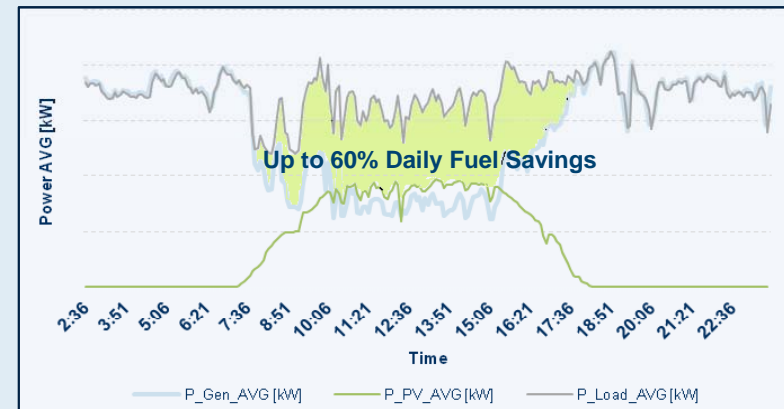
Operating Since November 2012



## PV Power Plant Control



## High Daily Fuel Savings



## Case Study – “Zimbi”

Operating Since November 2012



### Proof Of Concept

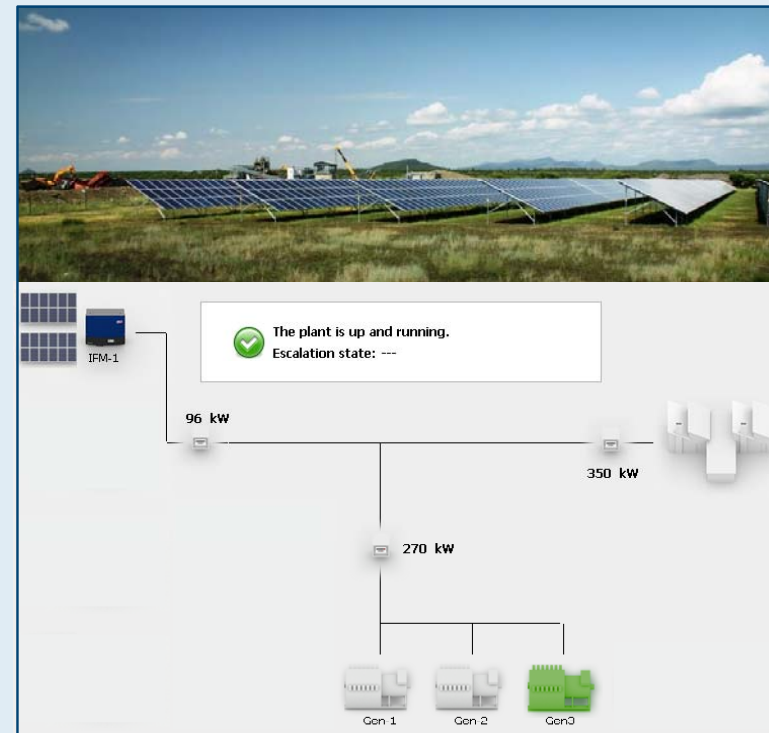
- › Successful Operation since November 2012

### Maintenance

- › Panel cleaning in dry season necessary two times a month
- › Cleaning of substation and inverter fans four times per year

### Operational Experience

- › Data Analysis and asset management due to power data logging (Solar, Power, efficiency)
- › Online Monitoring provides worldwide service access to reduce travel costs



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## Thank You

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