

# Electrical Steel – Massiver Marktbedarf

## Rohmaterialverfügbarkeit Ferrosilizium und Dekarbonisierung

21. November 2023 | Berlin, Deutschland | DERA Industriekonferenz Silizium  
Marcel Hilgers – thyssenkrupp Electrical Steel Group

engineering.tomorrow.together.

thyssenkrupp



Mitarbeitende  
26.304



Umsatz<sup>1</sup>  
13,2 Mrd €



Rohstahlerzeugung<sup>2</sup>  
10,5 Mio t

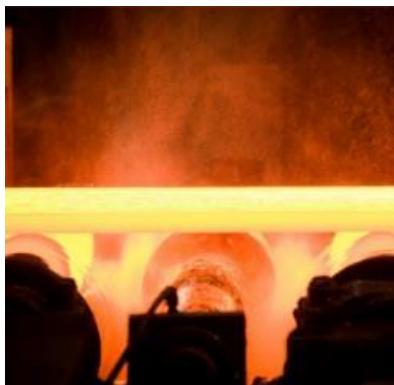


Stahlproduzent  
in Deutschland

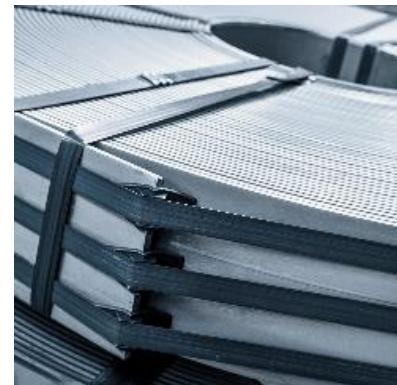
### Automotive



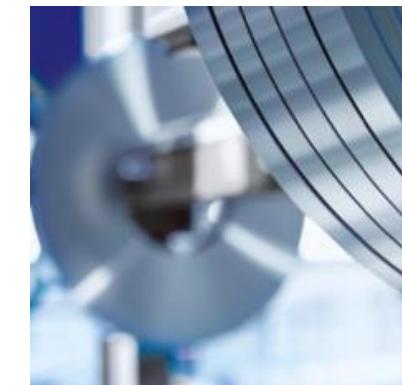
### Industry



### Precision Steel



### Electrical Steel



### Packaging Steel



1. Inkl. Hüttennebenprodukten (ca. 1 Mrd € Umsatz) | 2. Inkl. Zulieferungen von den Hüttenwerken Krupp Mannesmann (HKM) | Quelle: Geschäftsbericht thyssenkrupp AG 2021/2022

# Electrical steel is the core material for the energy transition and e-mobility

## ENERGY GENERATION

Non grain-oriented (NGO)



Non grain-oriented electrical steel for  
**GENERATORS**

## ENERGY DISTRIBUTION

Grain-oriented (GO)



Grain-oriented electrical steel for  
**TRANSFORMERS**

## ENERGY UTILIZATION

Non grain-oriented (NGO)



Non grain-oriented electrical steel for  
**ELECTRIC MOTORS**

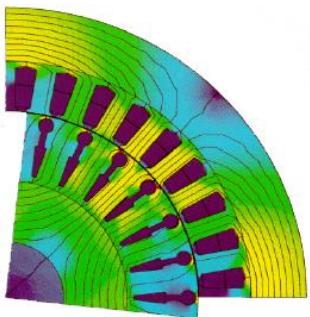
# Grain Oriented and Non Oriented Electrical Steel

## Applications

Non Oriented Electrical Steel



© ZF AG

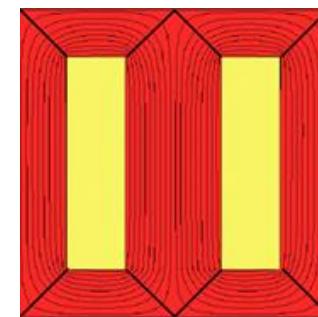


→ isotropic magnetic properties, specialized for motors and generators

Grain Oriented Electrical Steel



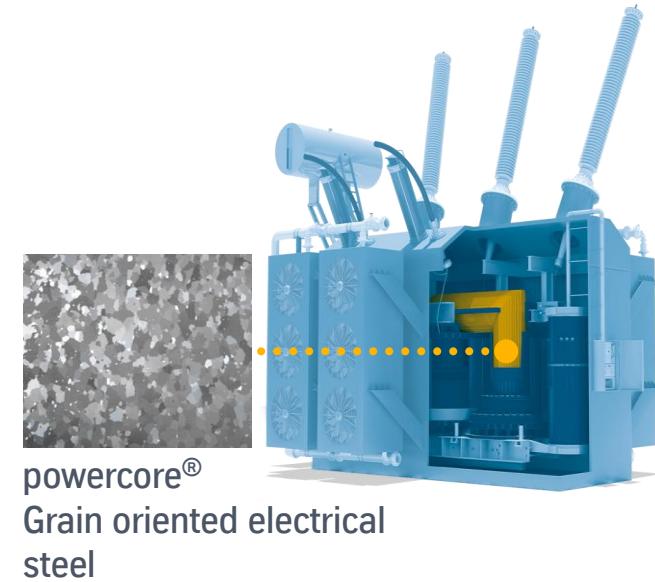
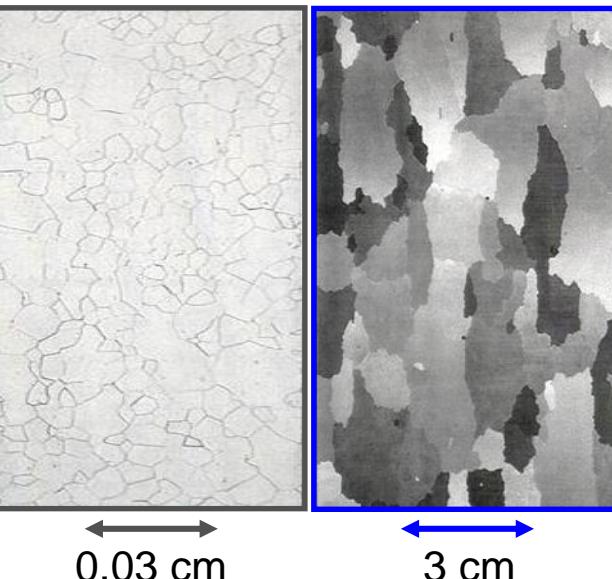
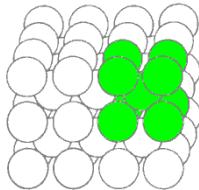
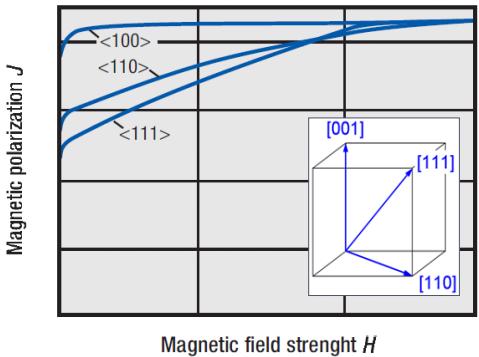
© Siemens AG



→ anisotropic magnetic properties, specialized for transformers

# Grain Oriented and Non Oriented Electrical Steel

Magnetization curves of body-centered cubic  $\alpha$ -iron

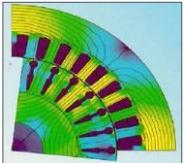


powercore®  
Grain oriented electrical  
steel

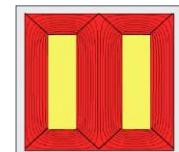
Rolling direction

Non Oriented Electrical Steel

Grain Oriented Electrical Steel



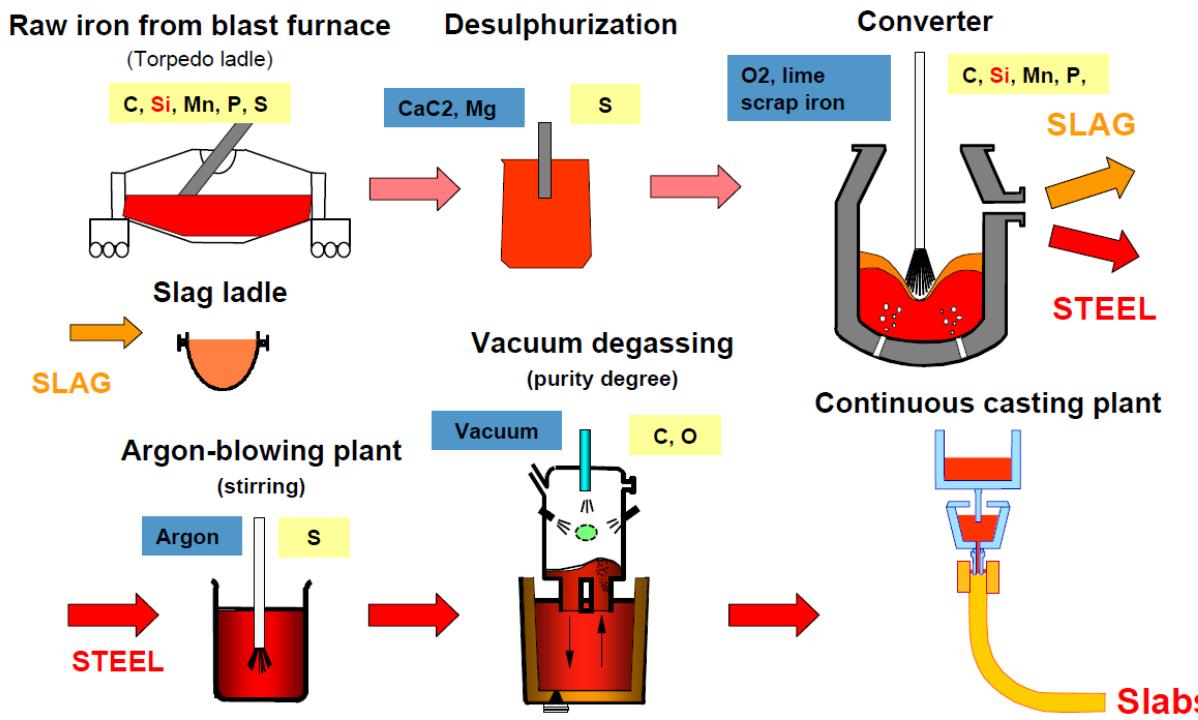
isotropic magnetic properties,  
specialized for motors and generators



anisotropic magnetic properties,  
specialized for transformers

# Production of Grain Oriented Electrical Steel

## Processing at the steel shop



- One heat consists of 360t with the same chemical analysis
- Due to the fact, that most of the processes in the following processing steps are strongly depending on several elements from the chemical composition, the requirements on the accuracy of the chemical analysis are much higher than for other steel grades
- Main elements are Si, C, Al
- Oxidation of Al during this process has to be avoided
- Addition of Mn, Cu, Sn, P, Ti, Cr, S, N mandatory for top magnetic properties

# Alloy composition and material thickness with significant influence on magnetic performance

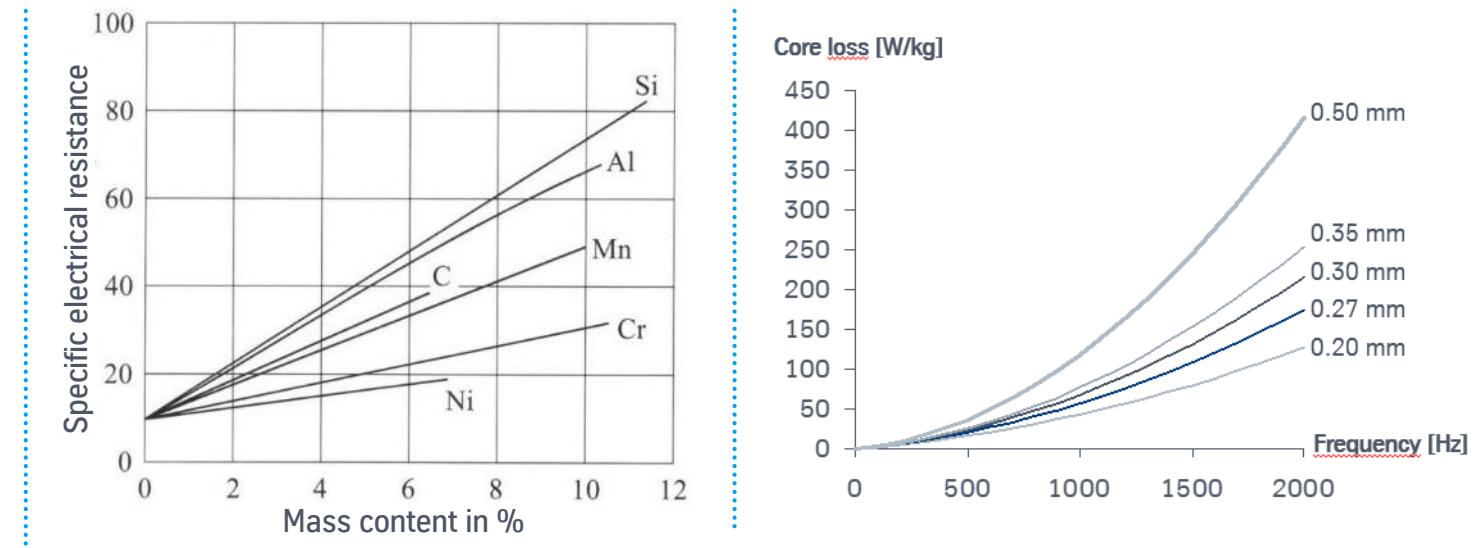
## FACTORS THAT INFLUENCE the magnetics

Silicon has the greatest influence on the specific electrical resistance and therefore on the reduction of core losses

Other elements, such as aluminum, also contribute to an increase in the specific resistance  
→ negative influence on cold-rolling

The material thickness has a particularly strong influence on core losses

The alloy (Si, Al) in combination with thin material thicknesses present great challenges in the manufacturing of electrical steels



$$W_{tot} = W_{hyst} + \frac{d^2 \cdot \pi^2 \cdot B_m^2}{6 \cdot \rho_{elek} \cdot \rho_{Mat}} \cdot f^2 + C_3 \cdot B_m^{1,5} \cdot f^{1,5}$$

Eddy current losses      Abnormal losses

## High product requirements as a challenge for production facilities

$W_{hyst}$  = Hysteresis losses, d = Material thickness,  $B_m$  = Peak value of magn. flux density,  $\rho_{elek}$  = Spec. elec. resistance,  $\rho_{Mat}$  = Material density,  $C_3$  = Material-dependent constant, f = Remagnetization frequency;  
Source Picture left: Bleck, Werkstoffkunde Stahl; right: tkSE

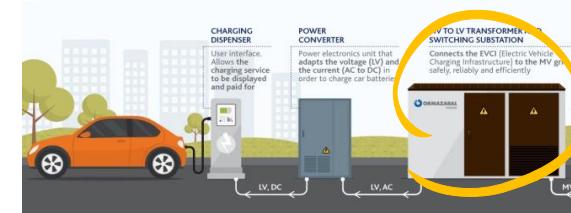
# Strong increase in global electrical energy and megatrends have been fueling significant growth in GOES markets – this trend will continue

## Overview of megatrends

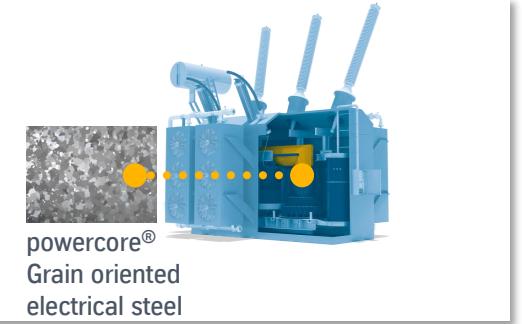
### Decentral & fragmented electrical power infrastructure



### Boost of e-mobility



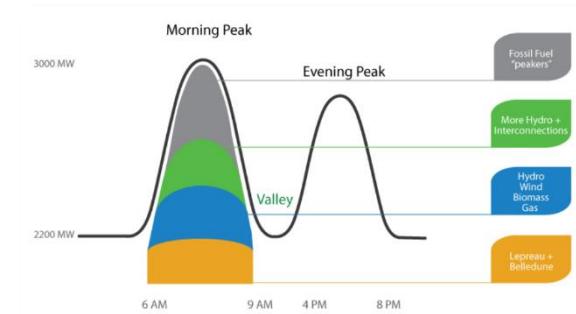
### Increase of energy efficiency



### Substitution of fossil energy

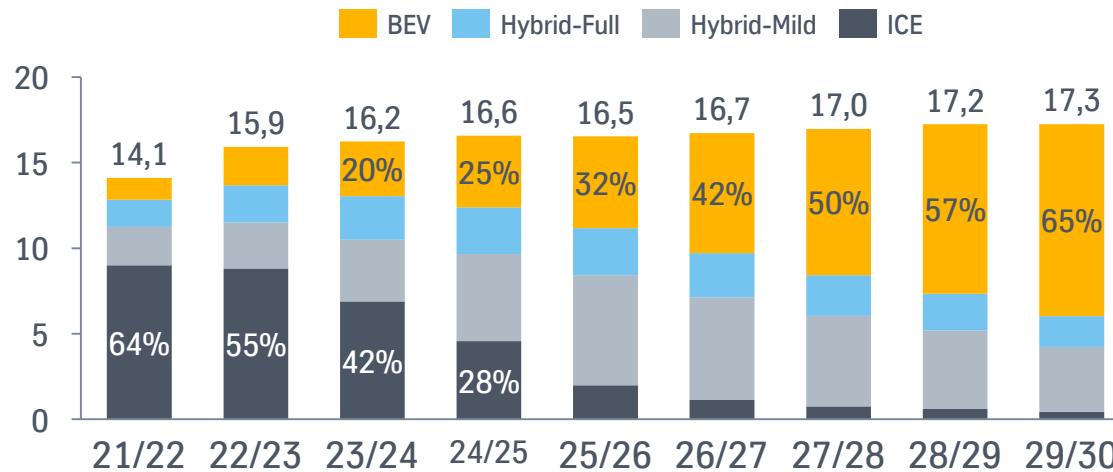


### Smart grid (volatile demand & supply)

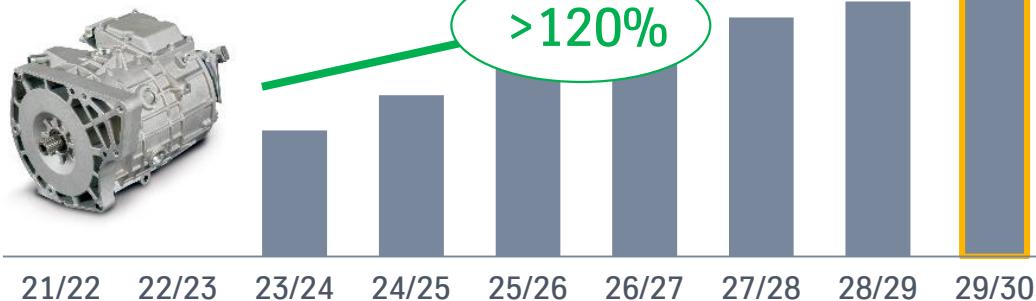


# Strong demand for NGO electrical steel and Silicon due to shift from ICE to BEV

IHS forecast according to type of drive [mn. vehicles]



Demand development E-Mob [mn. t], as of Dec.'22



- Increase in absolute production of passenger cars and structural shift from ICE to BEV lead to high demand for NGO electrical steel in the next years
- Currently a BEV-share of 65% expected in 2030

# Klar absehbares Marktwachstum benötigt in der EU und global Ferrosilizium

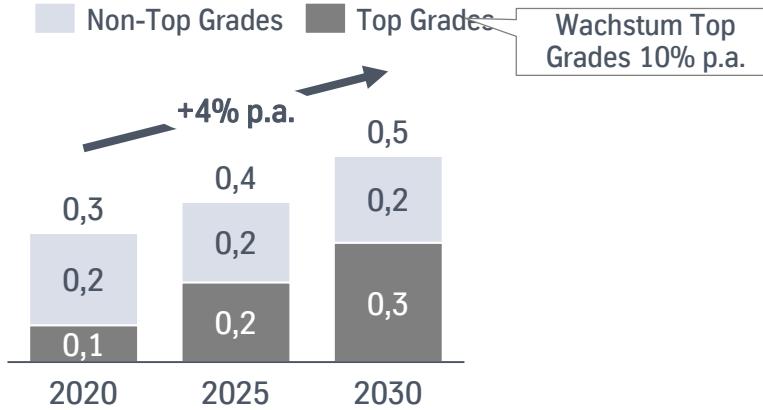
## Nachfragetreibende Marktnachfrage Europa, Megatrends

in Mt

c



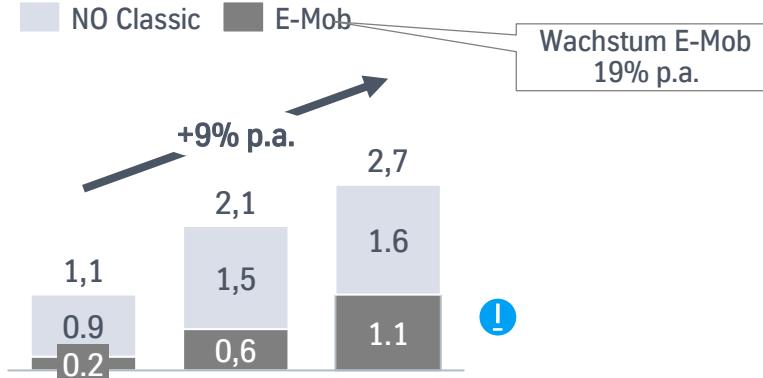
### Netz-ausbau



### Elektro-Mobilität



### Strom-erzeugung



## Implikationen

- KO Elektroband: Bis 2030 wächst der Bedarf an Ferrosilizium in der EU um +65%

- NO Elektroband: Bis 2030 wächst der Bedarf an Ferrosilizium in der EU um +150%

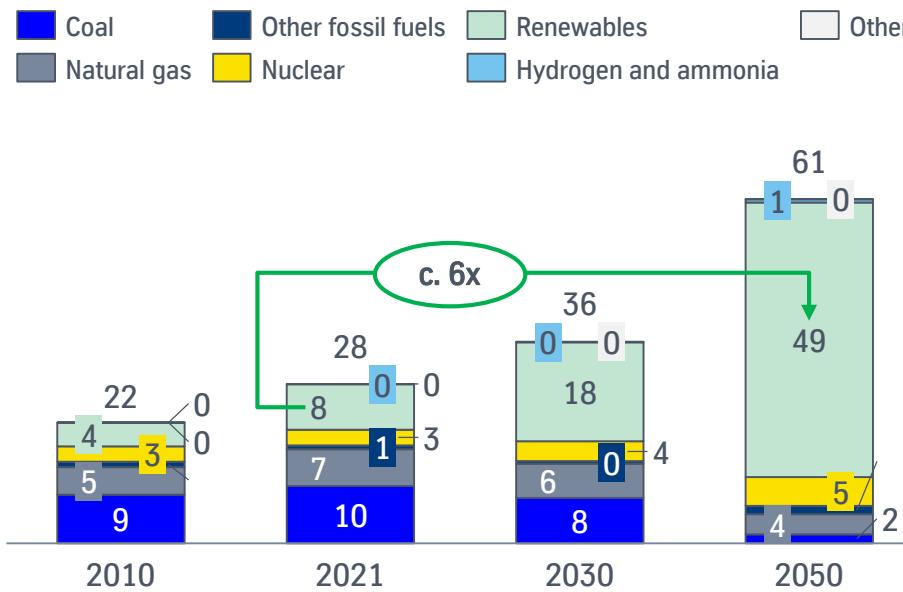
Currently, 80 mn km of global transmission/distribution lines which will minimum double by 2050



Sources: World Energy Outlook 2022

# Significant investments in electricity grid investments (transmission and distribution lines) driven by c. 6x increase of renewable electricity supply

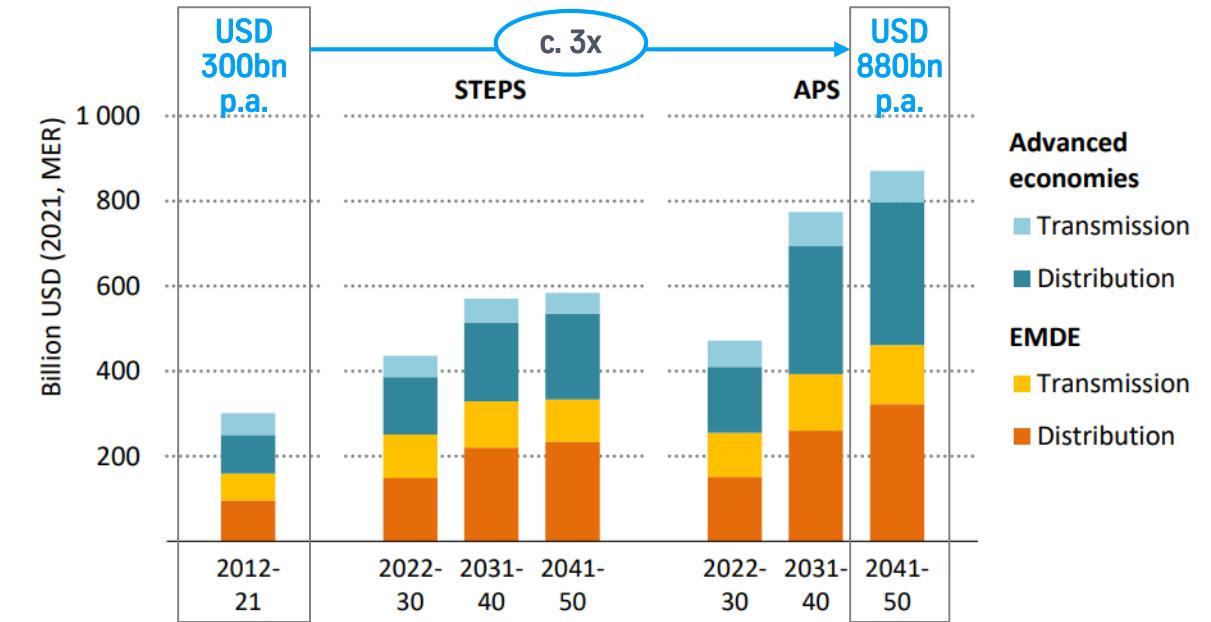
## Global electricity supply growth - APS scenario (in kTWh)<sup>1</sup>



- Global electricity supply is supposed to increase from **28.3k TWh** in **2021** to **61.3k TWh** in the APS scenario **until 2050**
- The importance of **fossil electricity decreases** drastically. **Renewable electricity supply grows by c. 6x**, accounting for ~80% of total supply

Source: 1) IEA WEO 2022 page 281 2) IEA WEO 2022 p. 317, details APS p. 463, 474-484

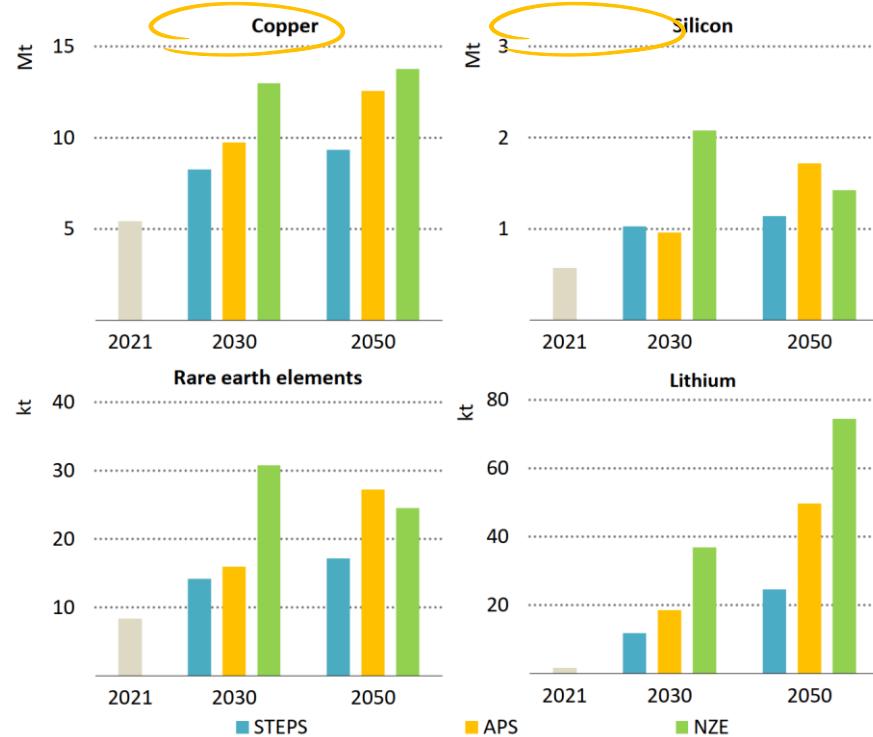
## Annual electricity grid investments under STEPS & APS (in USDbn)<sup>2</sup>



- To realize this huge demand, average annual electricity grid investments need to **increase from USD 300bn** (2012-2021) to **over USD 880bn** (2041-50) with a boost in the period **2031-40<sup>2</sup>**

# Demand for critical minerals is growing fast – driven by installation of renewable energy

Annual demand for selected critical minerals  
used in electricity supply, storage and networks [Mt]



## Critical mineral inputs

- Solar PV x 6
  - Onshore wind x 9
  - Offshore wind x 13
  - Nuclear x 4
- vs gas fired powerplant

# Grüne Transformation

## Herausforderungen und Chancen



**~419 kg**  
Stahl pro  
Kopf & Jahr



**~5 %**  
CO<sub>2</sub>-Anteil  
Stahl



**~7 %**  
CO<sub>2</sub>-Anteil  
Stahl



**~2,5 %**  
CO<sub>2</sub>-Anteil  
tk in D



**~25 %**  
CO<sub>2</sub>-Anteil  
tk im Ruhrgebiet

**2030** **6 Mio. t CO<sub>2</sub>-Einsparung**

Umstellung von 3 Mio Autos  
auf Elektroantrieb

 **tkSE Bedarf<sup>1</sup>: ~ 14 TWh 2030**

Entspricht 120 % Strombedarf  
der Stadt Hamburg

 **Bester Wechselkurs**

1 t H<sub>2</sub> spart  
28 t CO<sub>2</sub>

Unser Ziel  
bis 2030

**>30 %**

Reduktion der  
CO<sub>2</sub>-Emissionen  
(-6 Mio Tonnen)

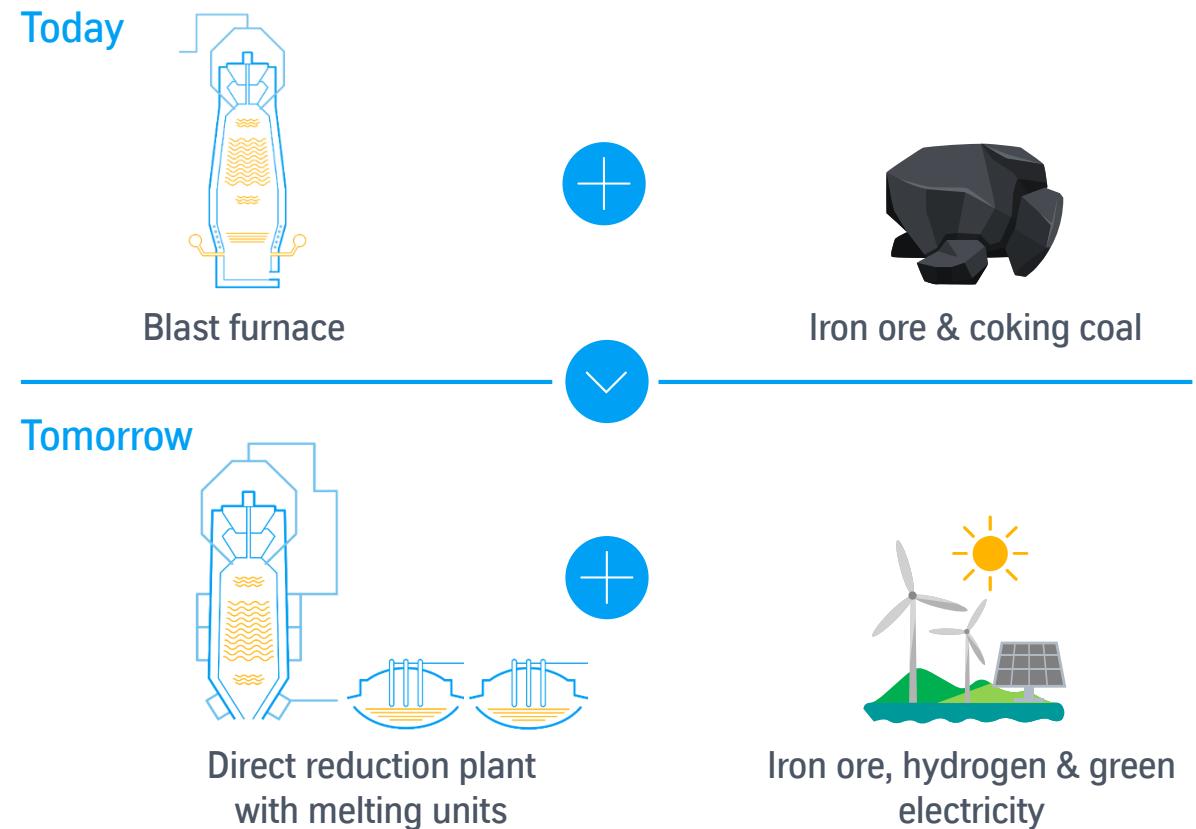
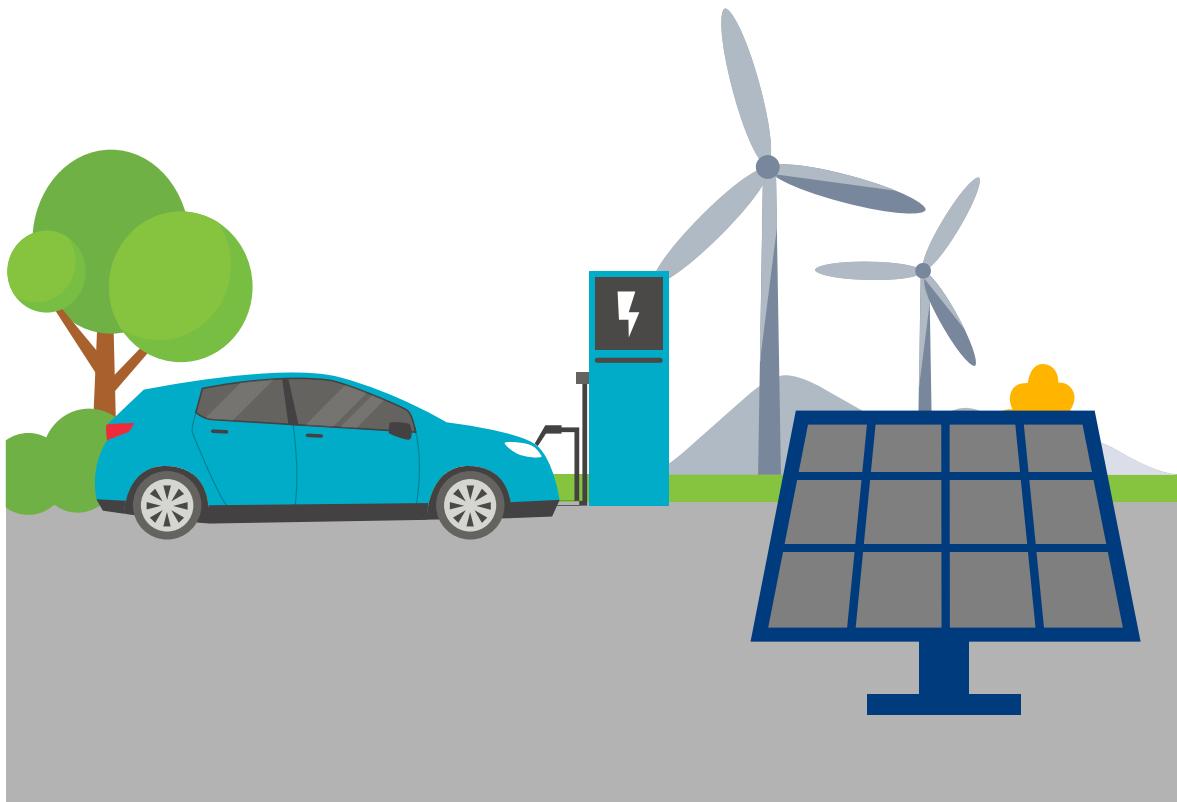
Unser Ziel  
spätestens 2045

**-100 %**  
CO<sub>2</sub>-Emissionen  
(-20 Mio Tonnen)

-30 % CO<sub>2</sub>-Emissionen im Jahr 2030 bezieht sich auf Scope 1 und Scope 2 Emissionen (Referenzjahr 2018); 1: Strombedarf zur Wasserstoffherstellung

Steel is an essential component for a sustainable and successful energy transition ...

... which is why we are converting our production to "green" to meet this requirement



# Unser Transformationspfad – Klar definierter Masterplan zur Senkung der CO<sub>2</sub>-Emissionen

tkH<sub>2</sub>Steel

Gefördert durch:  
Bundesministerium  
für Wirtschaft  
und Klimaschutz  
aufgrund eines Beschlusses  
des Deutschen Bundestages

Gefördert durch:  
Ministerium für Wirtschaft,  
Industrie, Klimaschutz und Energie  
des Landes Nordrhein-Westfalen



Einsparungen im Hochofenprozess

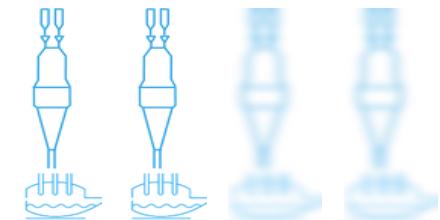
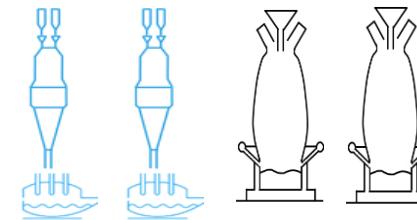
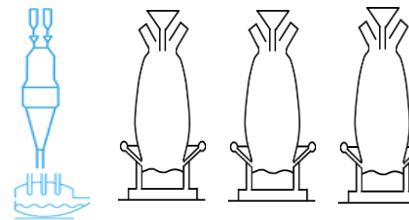
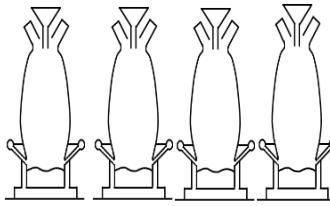
Schrittweiser Ersatz der Hochöfen durch DR-Anlage + Einschmelzer

heute - 2025

ab 2026

bis 2030

bis 2045



CO<sub>2</sub>-Einsparung 2 %

Output bluemint® Steel 50-500 kt/a

~20 %

~3 Mio t/a<sup>1</sup>

> 30 %

~5 Mio t/a<sup>1</sup>

100 %

11,5 Mio t/a<sup>1</sup>

1. Menge nach Anlagenhochlauf

# ESG is becoming increasingly relevant – consequently companies are committing to specific decarbonization targets

And they have announced ambitious targets...



**-86%**  
Emission in three decades

Commitment to invest 150bn EUR in renewables, storage and grids<sup>1</sup>

**-43%**  
Scope 1, 2 and 3 emissions by 2030

78% of all emissions account to Scope 3

**CLIMATE GROUP  
STEELZERO**

Iberdrola joined international initiative SteelZero and announced commitment to using 50% low emission steel by 2030<sup>2</sup>



SCIENCE  
BASED  
TARGETS

Targets approved by the Science Based Target initiative in December 2020, in line with 1.5°C

...as well as other leading organizations



"60% of Scope 1 & 2 and 47% of Scope 3 by 2030"



"50% per kWh of Scope 1&2 and 30% of Scope 3 by 2030"



"Net zero by 2040, 75% of Scope 1&2 and 50% of Scope 3 by 2030"



"80% per kWh of Scope 1 by 2030, Net Zero by 2040"

1. In this decade; 2. Net Zero by 2050

# Impulse durch Selbstverpflichtung globaler Unternehmen zur Dekarbonisierung im Rahmen der First Movers Coalition (FCM) und SteelZero erwartet

Ziel ist die Schaffung von Märkten für innovative saubere Technologien – Eine Einschätzung



**First Movers  
Coalition**



**CLIMATE GROUP  
STEELZERO**

\*\*\*



<p><b>Die Anforderungen an CO<sub>2</sub>-reduzierten Stahl sind anspruchsvoll</b></p>	<ul style="list-style-type: none"><li>• Rohstahl aus Produktionsanlagen mit bahnbrechender Technologie inkl. CCUS/CCS</li><li>• Near zero steel: &lt;0,4 - &lt;0,05 t CO<sub>2</sub>/t Rohstahl; abhängig vom recycled content (0-100%)</li><li>• Methodik gemäß IEA Guidance*</li></ul>	<ul style="list-style-type: none"><li>• Responsible Steel Standard V2.0 → holistischer Ansatz, geht über CO<sub>2</sub>-Betrachtung hinaus</li><li>• Near zero Steel: &lt;0,4 - &lt;0,05 t CO<sub>2</sub>/t Rohstahl; abhängig vom recycled content (0-100%)</li><li>• Low emission steel: &lt;1,4 - &lt;0,2 t CO<sub>2</sub>/t Rohstahl</li></ul>
<p><b>Die Freiwillige Selbstverpflichtung für Stahleinkäufe ist ambitioniert</b></p>	<ul style="list-style-type: none"><li>• "Mindestens 10 %** des gesamten jährlich eingekauften Stahls werden bis 2030 nahezu emissionsfrei sein"</li></ul>	<ul style="list-style-type: none"><li>• bis 2030 „50% low emission steel“</li><li>• Bis 2050 „100% zero steel“</li></ul>
<p><b>Vergleichsweise geringe Beteiligung globaler Konzerne STBi mit 1000+ Unternehmen</b></p>	<ul style="list-style-type: none"><li>• Aktuell 89 Mitglieder</li><li>• Bisher kein dt. OEM, jedoch Kunden wie z.B. Volvo Group, Ford, General Motors, Scania und Zulieferer wie ZF sind Teil der Initiative</li><li>• Außerdem: Rio Tinto, BHP Group, Fortescue Metals</li></ul>	<ul style="list-style-type: none"><li>• Aktuell 42 Mitglieder</li><li>• z.B. Siemens Gamesa, Volvo Group, Volvo Cars, Iberdrola, Vattenfall</li></ul>

**Die Schaffung von spürbaren Nachfrageimpulsen in den nächsten Jahren abhängig von weiterer Entwicklung der Initiativen**

\* Scope1,2 und 3 upstream (Erze und Kalk), vgl. [IEA Bericht](#); \*\* Nach Volumen; Quelle: [WEF\\_FMC\\_Sector\\_One\\_pagers\\_2023.pdf \(weforum.org\)](#); \*\*\* Quelle: [Building demand for net zero steel | Climate Group \(theclimategroup.org\)](#)

# Grüne Leitmärkte sind der einzige Weg – und die Industrie ist bereit voranzugehen

## Industriestrategie des BMWK (veröffentlicht am 24.10.2023)

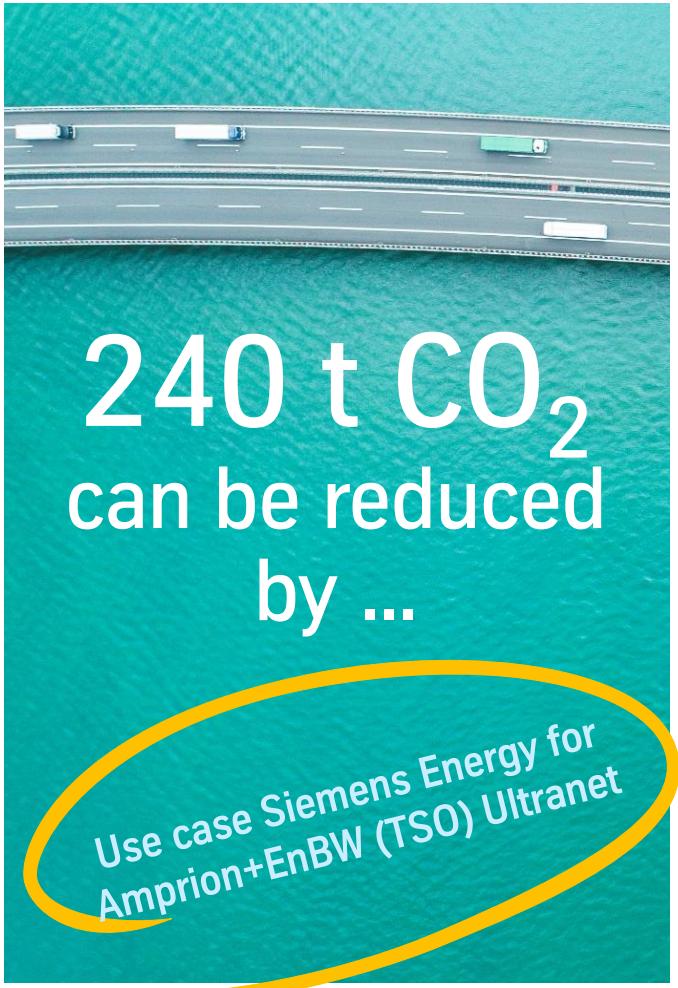
### „Schaffung grüner Leitmärkte“

→ Ziel: Unternehmen soll ermöglicht werden, ihre klimafreundlich hergestellten Produkte zu einem höheren Preis zu verkaufen

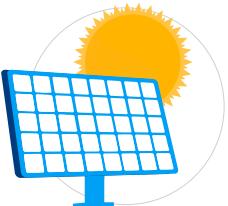
- 1. Schritt: Definition von Anforderungen, nach denen Produkte als klimafreundlich angesehen werden (Ergebnisse sollen noch 2023 vorgestellt werden)
- 2. Schritt: Einführung einer **freiwilligen Kennzeichnung** (Label) zur standardisierten Bezeichnung **wird geprüft**
- Berücksichtigung weiterer Kriterien neben dem Preis, z.B. CO<sub>2</sub>-Intensität, bei der öffentlichen Vergabe „**sollte** (zukünftig) **möglich sein**“
- **Kein** Hinweis auf z.B. verpflichtende Quotenregelung



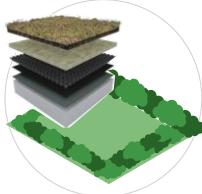
# bluemint® is a major lever for reducing CO<sub>2</sub> emissions



Switching ~9,600 light bulbs to LED



Installing ~48 solar PV panels operating for 25 years



Greening roofs of >790 transformer houses (functioning for 10 years)



Replacing ~84 transformers to more energy efficient models



Driving 1.4m km with electric vehicles instead of combustion engines (~36x around the earth)



Sourcing ~2.4mn MJ biomethane instead of natural gas (heating ~83 single-family homes for one year)



Producing 1 Power transformer (135t core weight) with bluemint® powercore®

Thank you  
for your attention

engineering.tomorrow.together.

